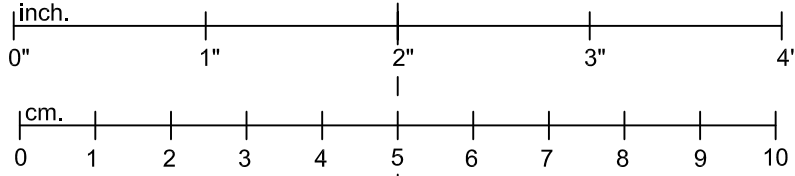


# 1. STOP

VERIFY ALL DIMENSIONS TO ENSURE THAT THIS PRINT IS 1 TO 1 SCALE.

# 2. MEASURE

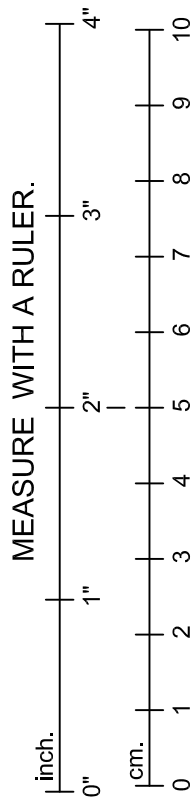


MEASURE WITH A RULER.

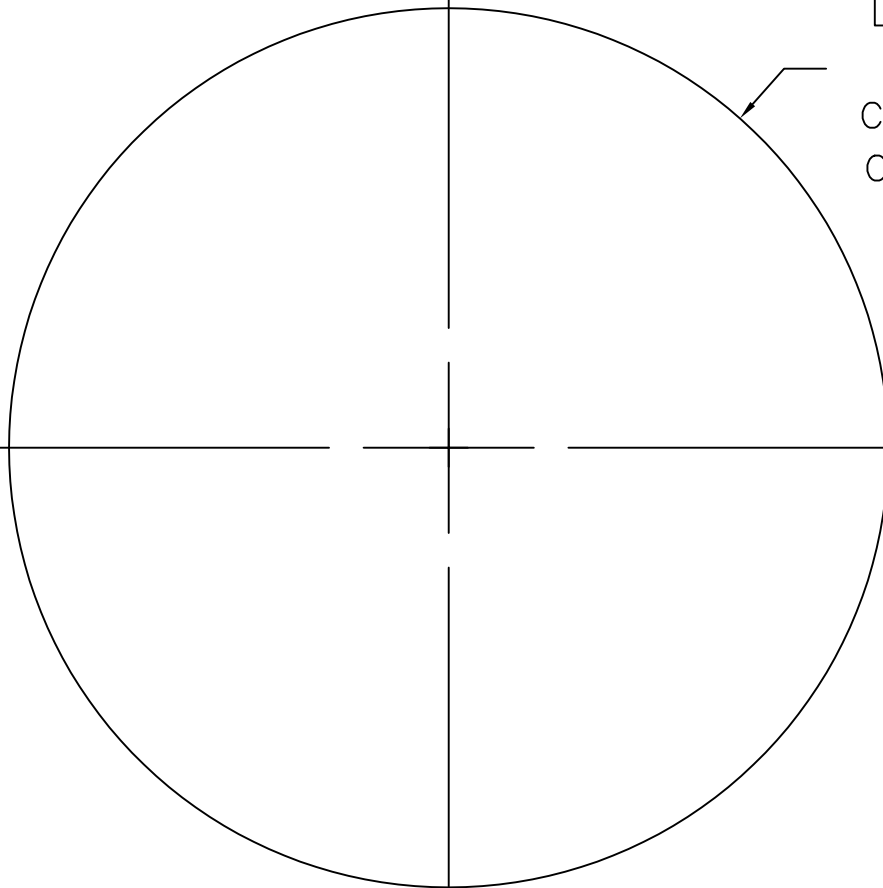
# 3. CUT

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## OPTION 1.



MEASURE WITH A RULER.



$\phi 4.580''$   
[ $\phi 116.33$ ]  
 $\pm .01$   
CUT TO THE  
OUTSIDE OF  
THE LINE

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CNK280



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# 1. STOP

# 2. MEASURE

# 3. CUT

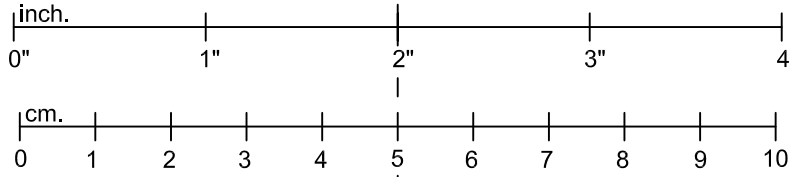
# 1. STOP

VERIFY ALL DIMENSIONS TO ENSURE THAT THIS PRINT IS 1 TO 1 SCALE.

# 2. MEASURE

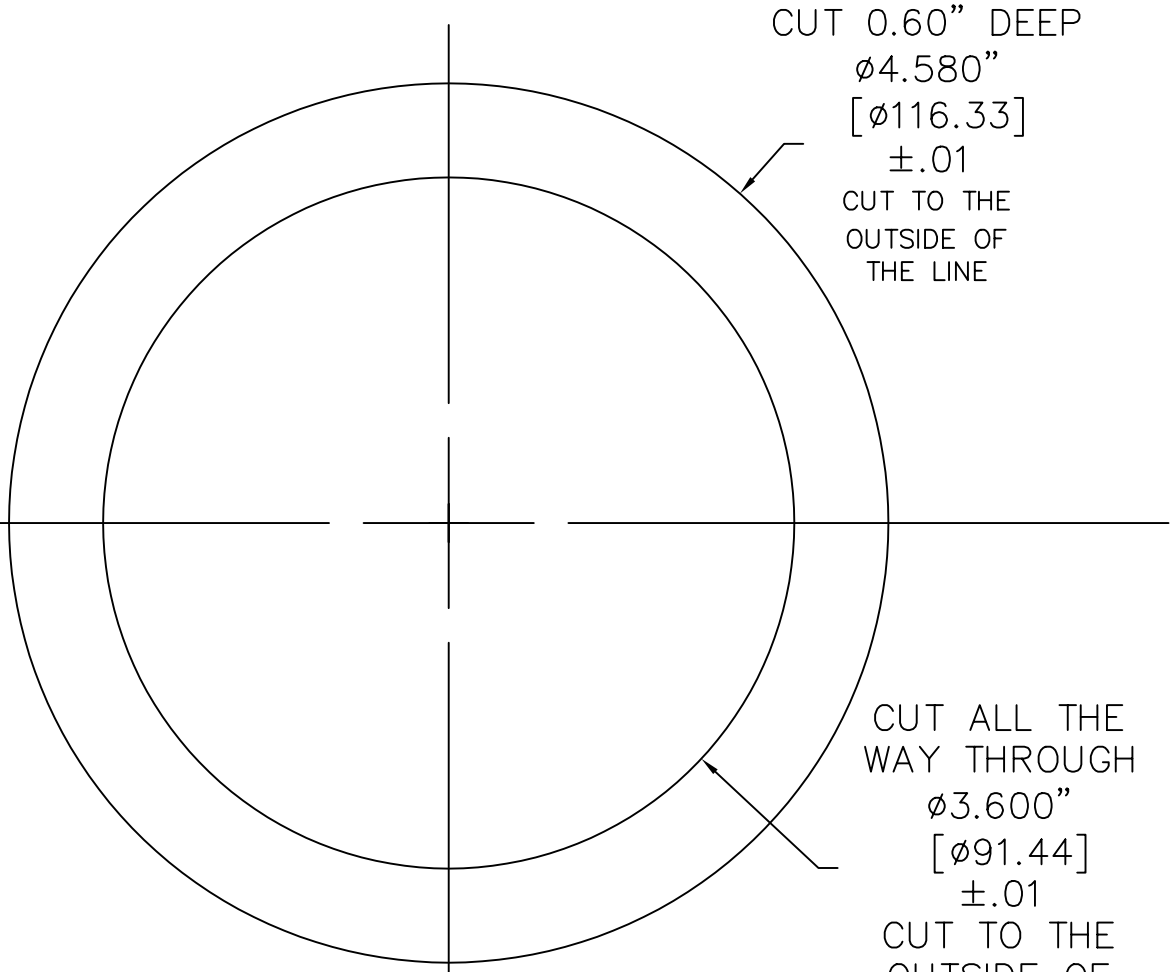
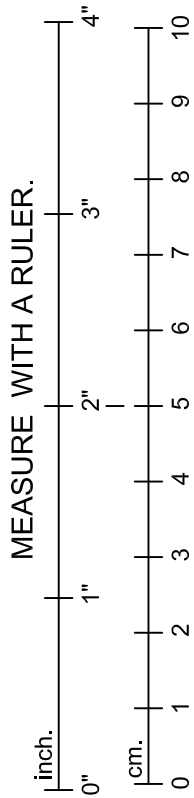
# 3. CUT

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MEASURE WITH A RULER.

## OPTION 2.



CUT 0.60" DEEP  
 $\phi 4.580''$   
 $[\phi 116.33]$   
 $\pm .01$   
 CUT TO THE OUTSIDE OF THE LINE

CUT ALL THE WAY THROUGH  
 $\phi 3.600''$   
 $[\phi 91.44]$   
 $\pm .01$   
 CUT TO THE OUTSIDE OF THE LINE

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# 1. STOP

# 2. MEASURE

# 3. CUT